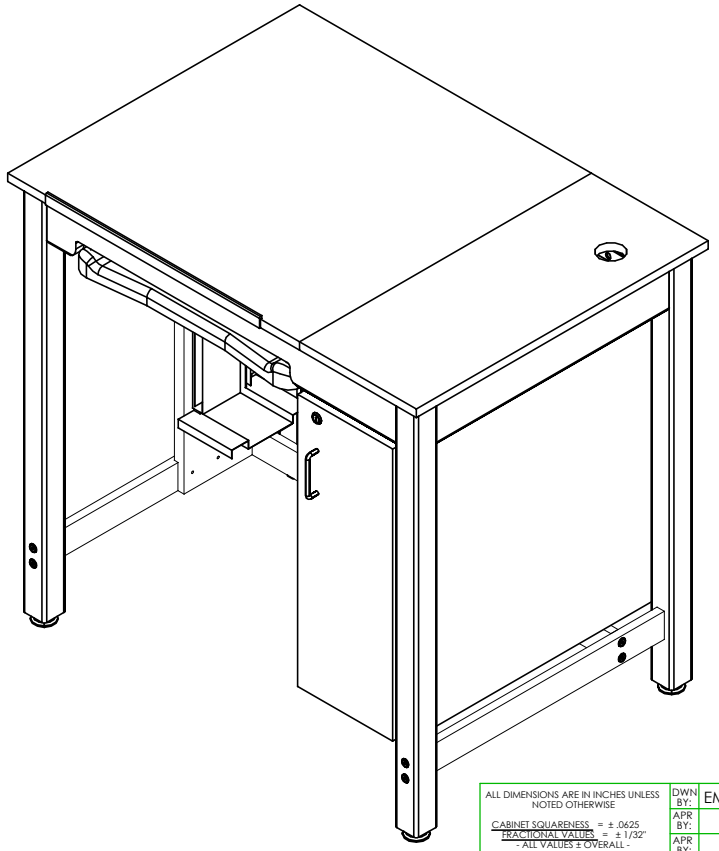
IN HOUSE ASSEMBLY TEMPLATE

DRAWING TABLE SYSTEM

DT-32A, DT-62SA, & CDTC-72
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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TITLE:
DRAWING TABLE SYSTEM - BOARD STORAGE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-32A, 62SA, & CDTC-72	NTS	1 OF 14	REV A

TOOLS REQUIRED

½" WRENCH
½" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
SCREW DRIVER

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
CABINET	N/A	CABINET - 10.625"W X 26.50"D X 27"H	1
LEGS	501102	LEG,MPL 2.25X2.25X38.25	4
LEG HARDWARE KIT	520001-4	LEG HARDWARE KIT, 4 LEGS	1
LEG BRACE	N/A	LEG BRACE - 24.00" LONG	2
STRETCHER	N/A	STRETCHER - 37.50" LONG	1
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	8
CONFIRMATS - STRETCHER	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
BRACKETS - CABINET	100355	BRACKET,RAIL 1.25X1.25X4.25	3
SCREWS - BRACKET	100649	SCREW,#8X¾ PHIL TRUSS HEAD SMS	12
PENCIL LEDGE	14-0027	PENCIL LEDGE	1
SCREWS -PENCIL LEDGE	236263	SCREW,#6X¾ TRUSS HEAD,QUAD,BLACK	3
CPU SUPPORT	N/A	SUPPORT,CPU,EB4,1.00X7.00X32.50	1
SCREWS - CPU SUPPORT	100478	SCREW,#8X1¼ SQ. WASHER FLAT HEAD	6
CPU BRACKET	232171	BRACKET,MOUNTING,CPU UNIT	1
KEYBOARD TRAY KIT	214416	TRAY,KEYBOARD,SLIDE OUT,#KVKD100	1
MONITOR BASE ASSEMBLY	243335	HAFELE MONITOR BASE ASSEMBLY	1
MONITOR ARM	15-0185	HAFELE FLAT SCREEN ARM	1

NOTE:

1. **XX** INDICATES ITEMS ONLY USED FOR THE CDTC-72.

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REVISION LEVEL

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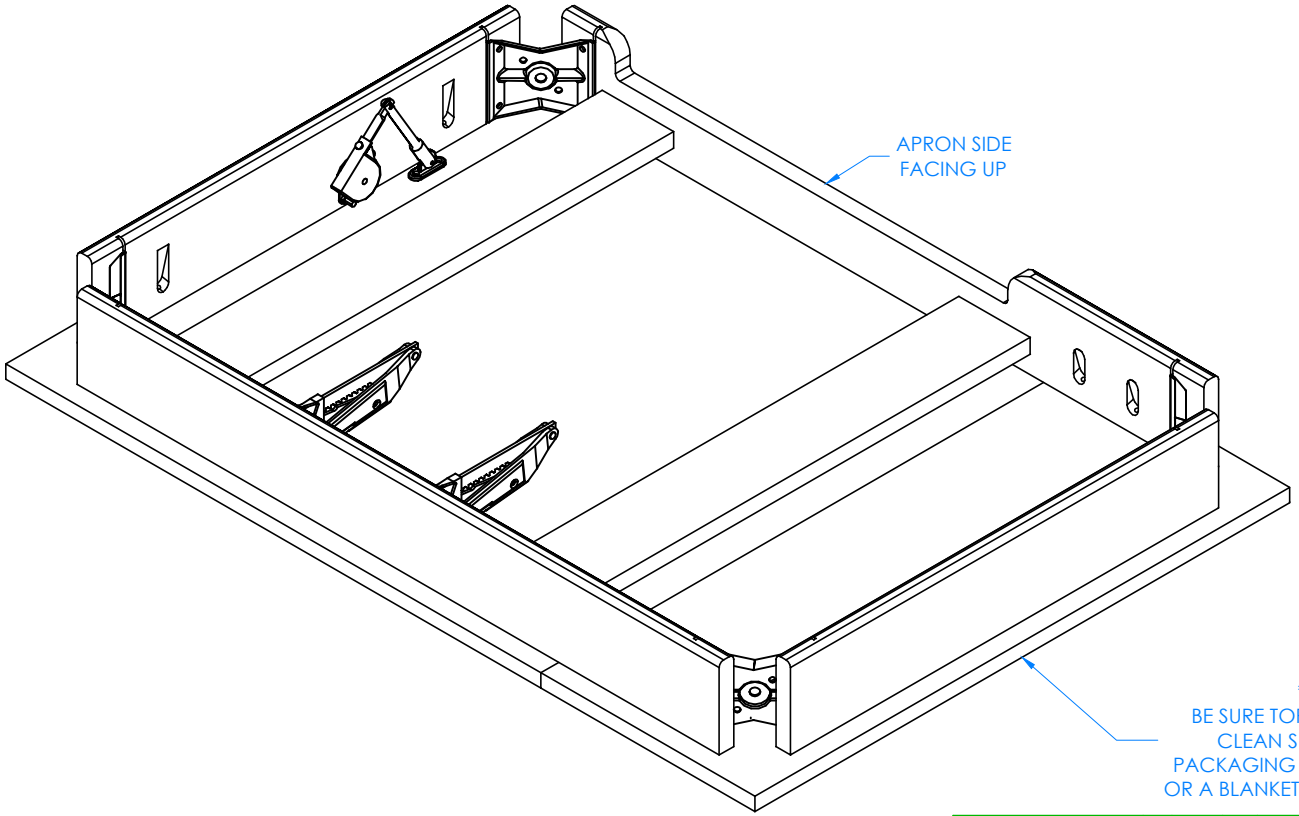
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TITLE:
DRAWING TABLE SYSTEM - BOARD STORAGE
TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-32A, 62SA, & CDTC-72	NTS	2 OF 14	REV A



STEP 1:

- LAY APRON ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

NOTE:

1.

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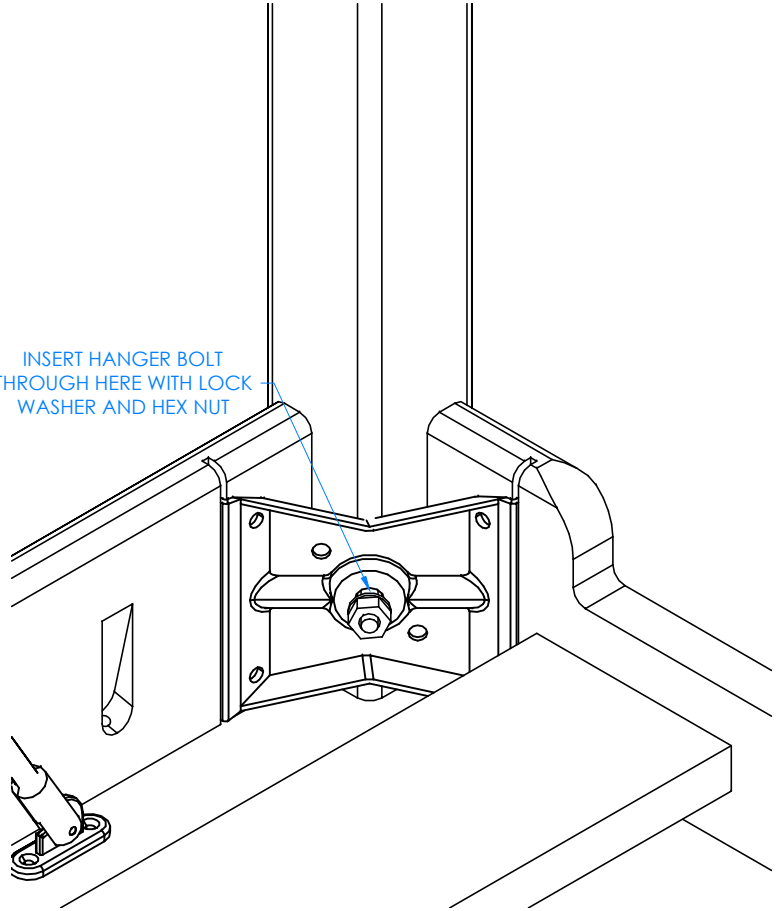
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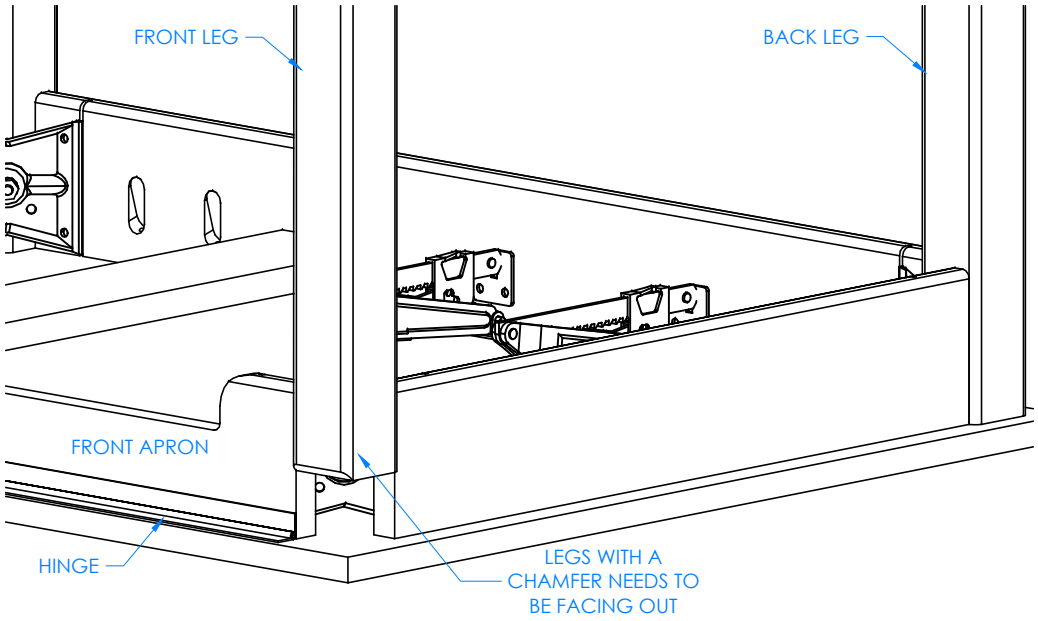
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CLOSE UP OF CORNER LEG ASSEMBLY

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A ½" WRENCH OR ½" SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT FOR THE OTHER LEG.
- THE LEGS WITH A CHAMFER MUST GO ON THE FRONT OF THE TABLE WITH CHAMFERED EDGE FACING OUT.



CLOSE UP OF LEG WITH A CHAMFER

NOTE:

1.

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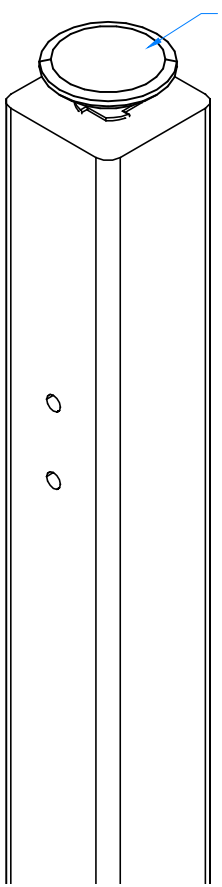
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CLOSE UP OF LEG LEVELER ASSEMBLY

STEP 3:

- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

NOTE:

1.

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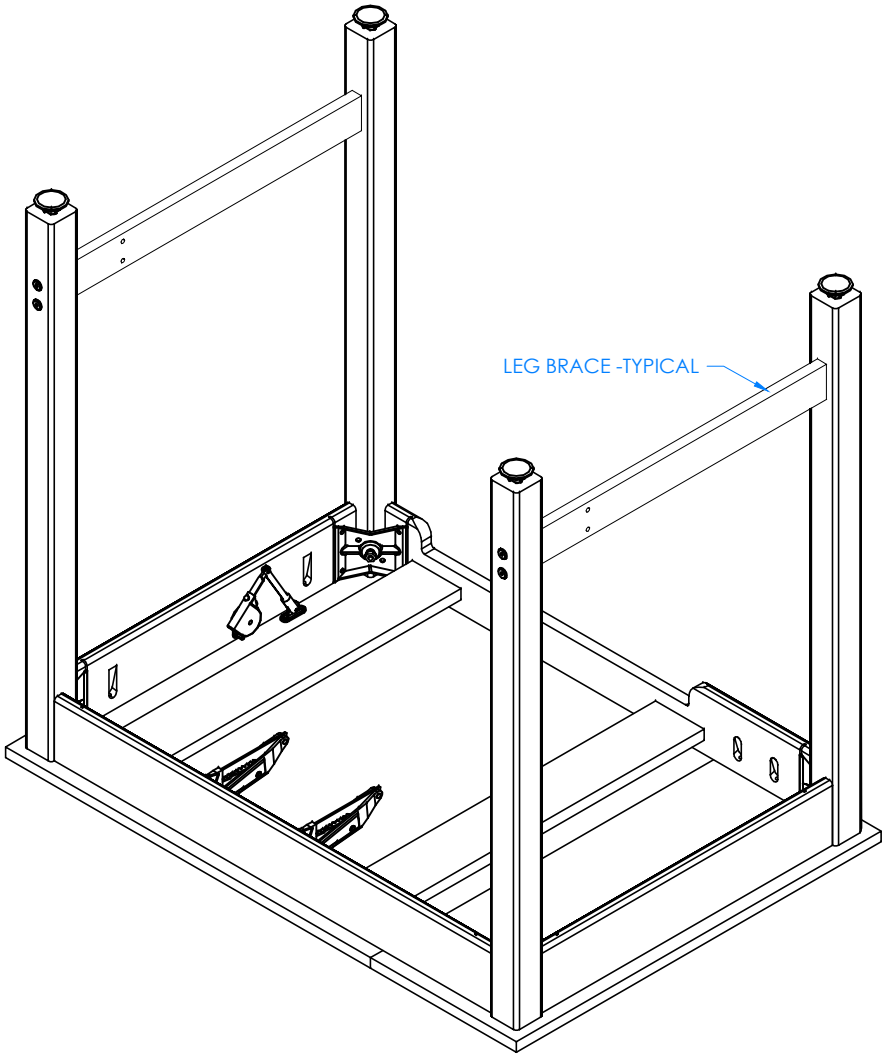
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DT-32A, 62SA, & CDTC-72	NTS	5 OF 14	REV A

IN HOUSE ASSEMBLY TEMPLATE



STEP 4:

- ATTACH BRACES TO LEGS.
- INSERT CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE.
- REPEAT FOR OTHER LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE SECURE.

NOTE:

1.

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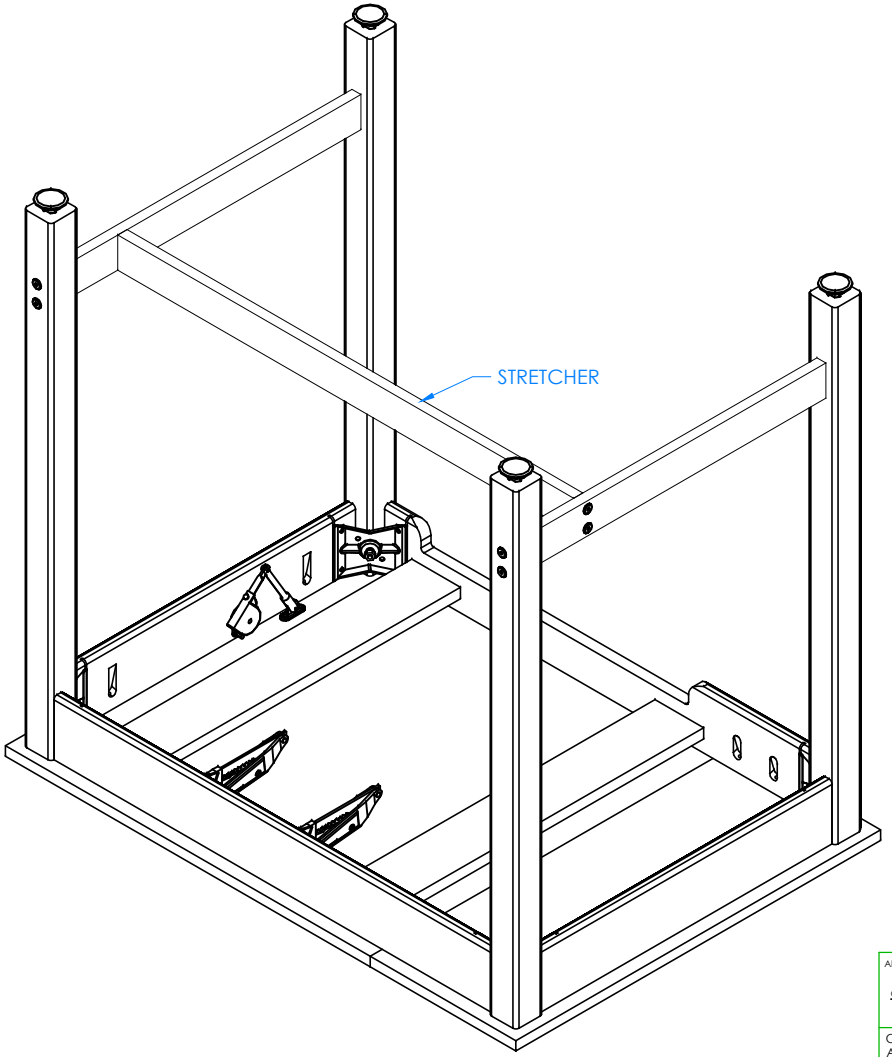
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DT-32A, 62SA, & CDTC-72	NTS	6 OF 14	REV A

IN HOUSE ASSEMBLY TEMPLATE



STEP 5:

- ATTACH STRETCHER TO BRACES WITH HARDWARE PROVIDED.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLTS FOR EACH LEG USING A ½" WRENCH OR ½" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.

NOTE:

1.

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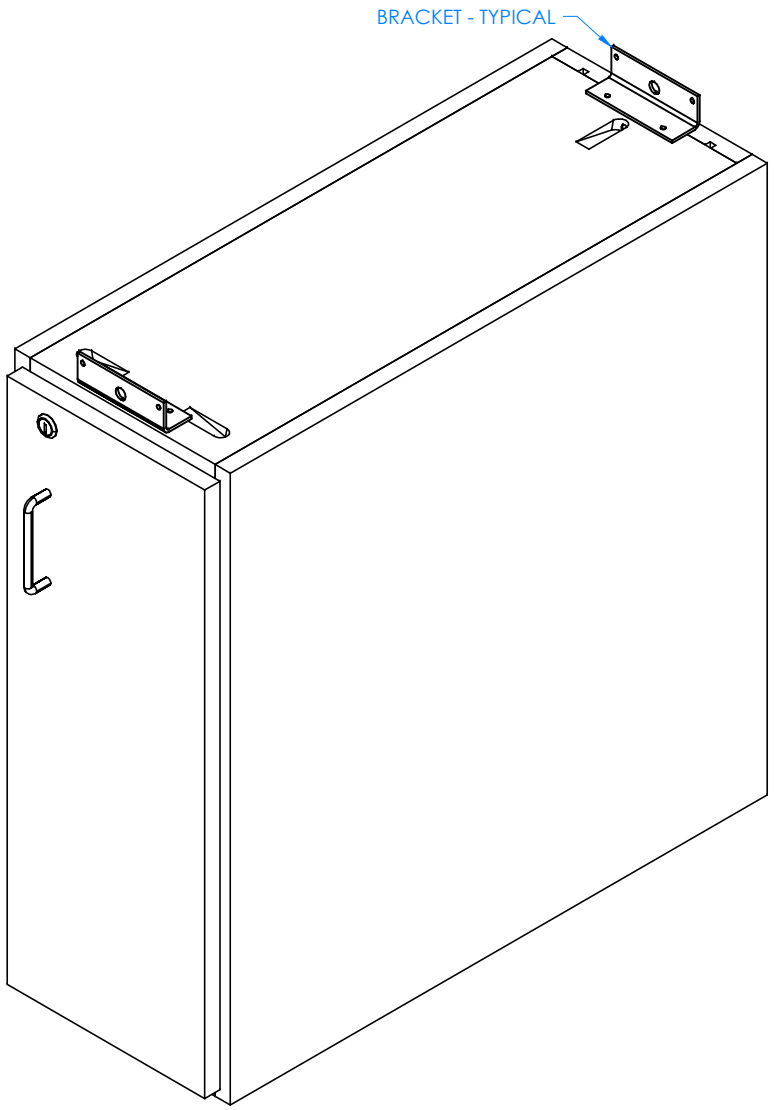
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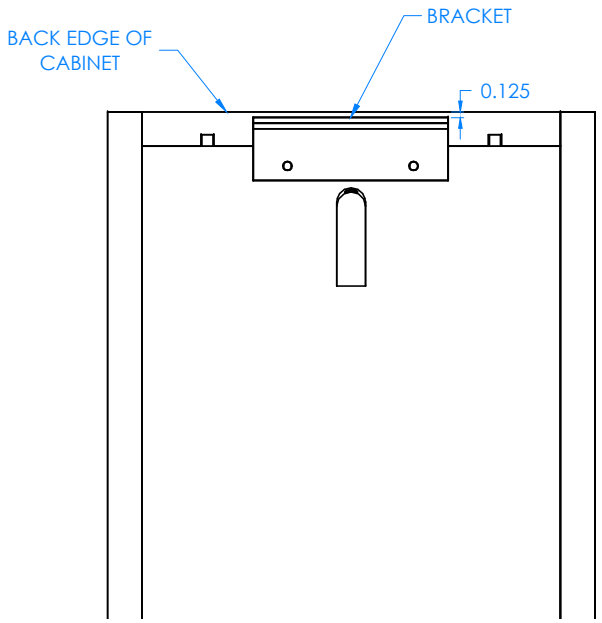
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ASSEMBLY INSTRUCTIONS

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DT-32A, 62SA, & CDTC-72	NTS	7 OF 14	REV A



STEP 6:

- ATTACH TWO BRACKETS TO TOP OF CABINET WITH HARDWARE PROVIDED.
- PLACE BRACKETS SLIGHTLY BACK FROM EDGE OF CASE.
- THIS WILL PREVENT BRACKETS FROM HITTING APRONS WHEN YOU LOWER CASE INTO PLACE.



TOP OF CABINET SHOWN

NOTE:

1.

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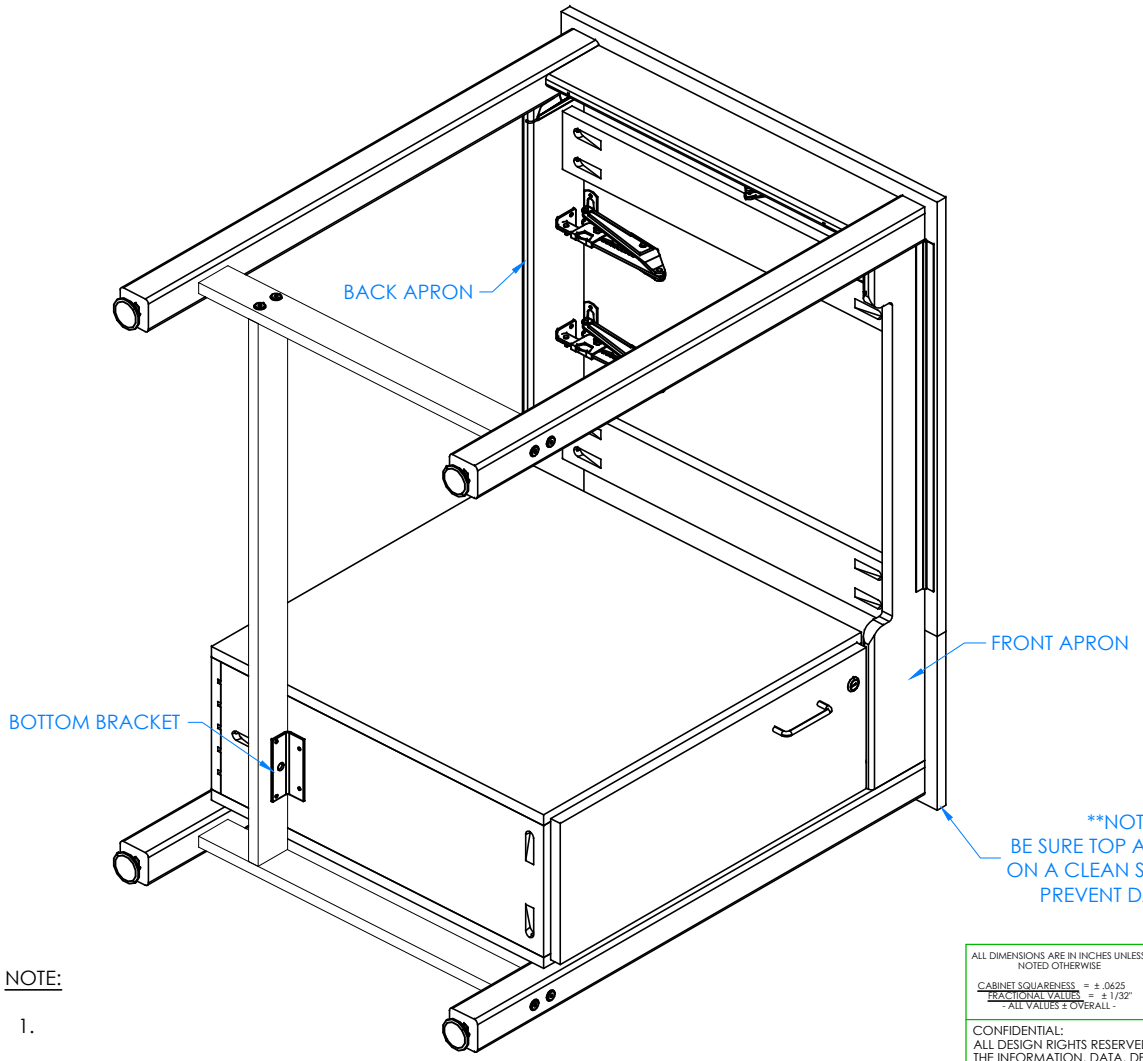
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STEP 7:

- WITH HELP FROM MULTIPLE PEOPLE, TIP TABLE ON ITS SIDE SO RIGHT SIDE OF TABLE IS ON FLOOR.
- FACE DOOR ON CABINET TO THE FRONT OF TABLE AND THE TWO TOP BRACKETS TOWARDS TABLE TOP.
- FIT BOTH BRACKETS INSIDE FRONT AND BACK APRONS.
- LOWER CABINET ONTO TABLE LEGS.
- SCREW THE LAST BRACKET ONTO STRETCHER AND BOTTOM OF CABINET WITH HARDWARE PROVIDED.

NOTE:

1.

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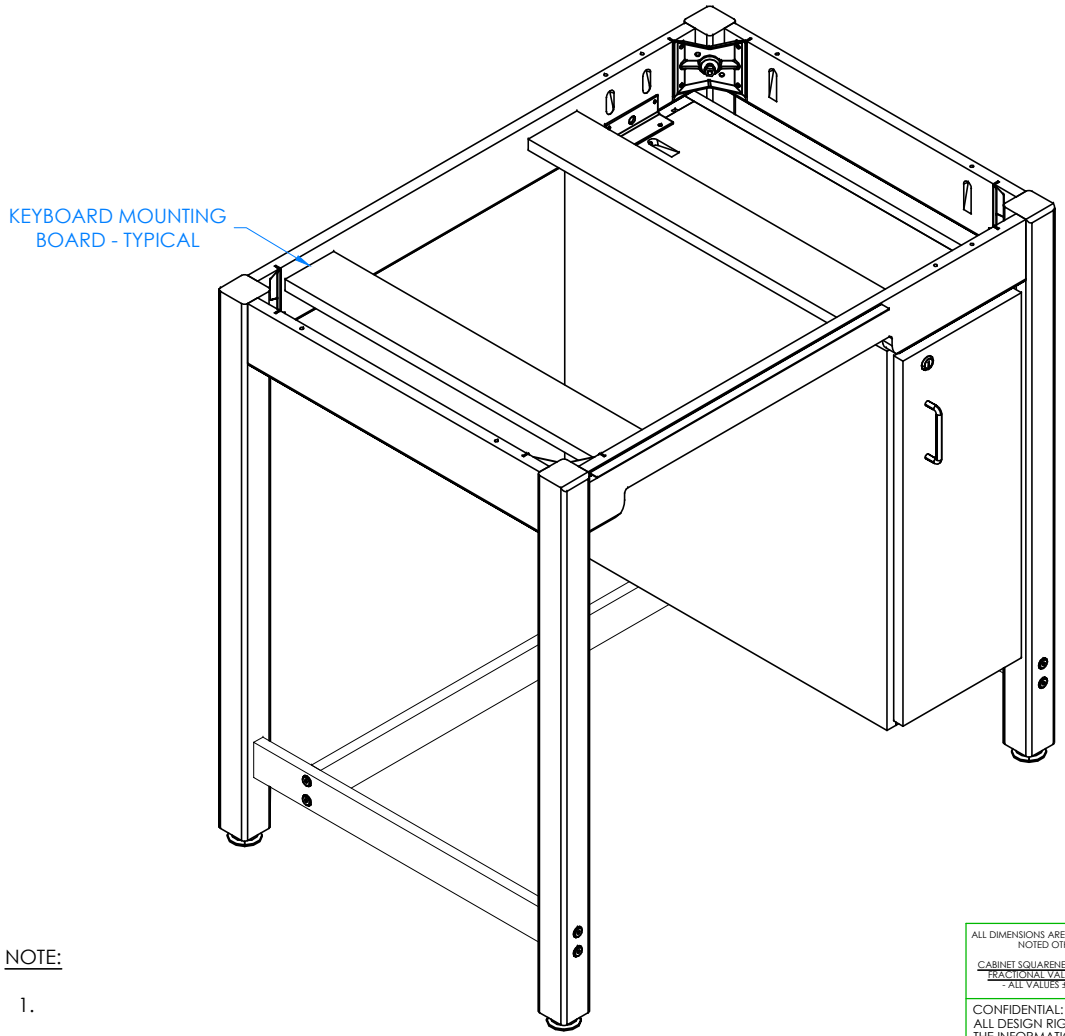
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DT-32A, 62SA, & CDTC-72	NTS	9 OF 14	REV A



TOPS REMOVED TO SHOW CLARITY

STEP 8:

- ATTACH TWO BRACKETS ON CABINET TO APRON ASSEMBLY.
- REMOVING ONE OF THE KEYBOARD MOUNTING BOARD WILL MAKE IT EASIER TO FASTEN BRACKETS TO APRON ASSEMBLY.
- HOLES NEED TO BE PRE-DRILLED BEFORE ATTACHING BRACKETS TO APRONS.

NOTE:

1.

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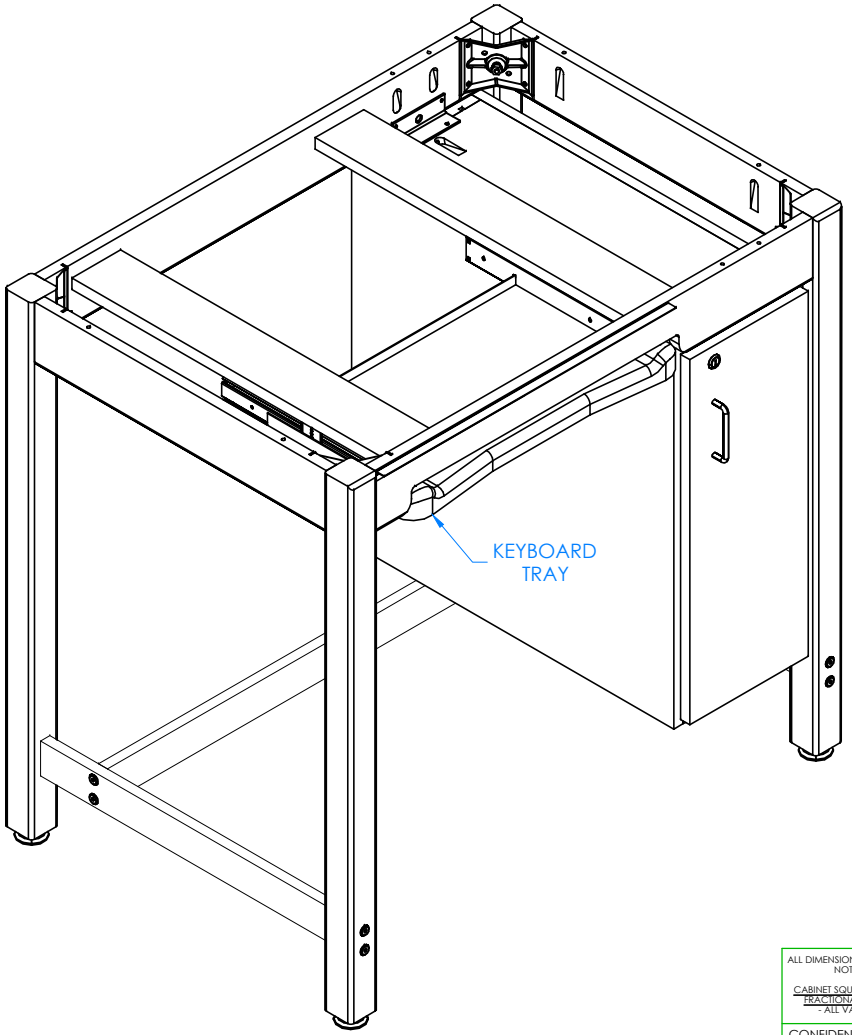
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DT-32A, 62SA, & CDTC-72	NTS	10 OF 14	REV A



TOPS REMOVED TO SHOW CLARITY

STEP 9:

- IF YOUR TABLE DOES NOT HAVE A KEYBOARD TRAY OR A CPU SUPPORT, SKIP TO STEP 12.
- ATTACH KEYBOARD TRAY TO THE TWO KEYBOARD MOUNTING BOARDS WITH THE HARDWARE PROVIDED.
- IT MAY BE EASIER TO ATTACH KEYBOARD TRAY WHILE TABLE IS ON ITS TOP.
- ATTACH THE MONITOR POST TO TOP USING HARDWARE PROVIDED (NOT SHOWN).

NOTE:

1.

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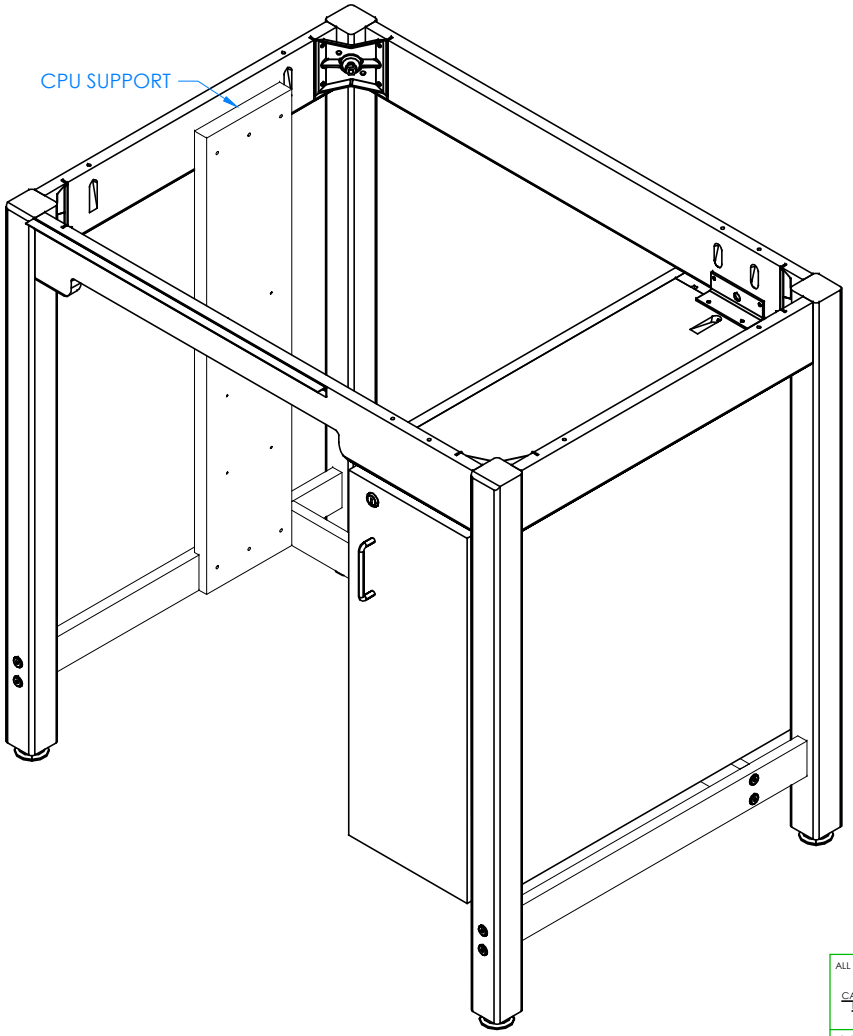
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TOPS, KEYBOARD TRAY, AND KEYBOARD MOUNTS REMOVED TO SHOW CLARITY

STEP 10:

- ATTACH CPU SUPPORT TO LEG BRACE AND APRON ASSEMBLY WITH HARDWARE PROVIDED.
- THE SUPPORT SHOULD LAY FLUSH AGAINST BOTTOM OF LEG BRACE AND STRETCHER.
- THERE WILL BE A SMALL GAP BETWEEN TOP OF APRON ASSEMBLY AND TOP OF SUPPORT.

NOTE:

1.

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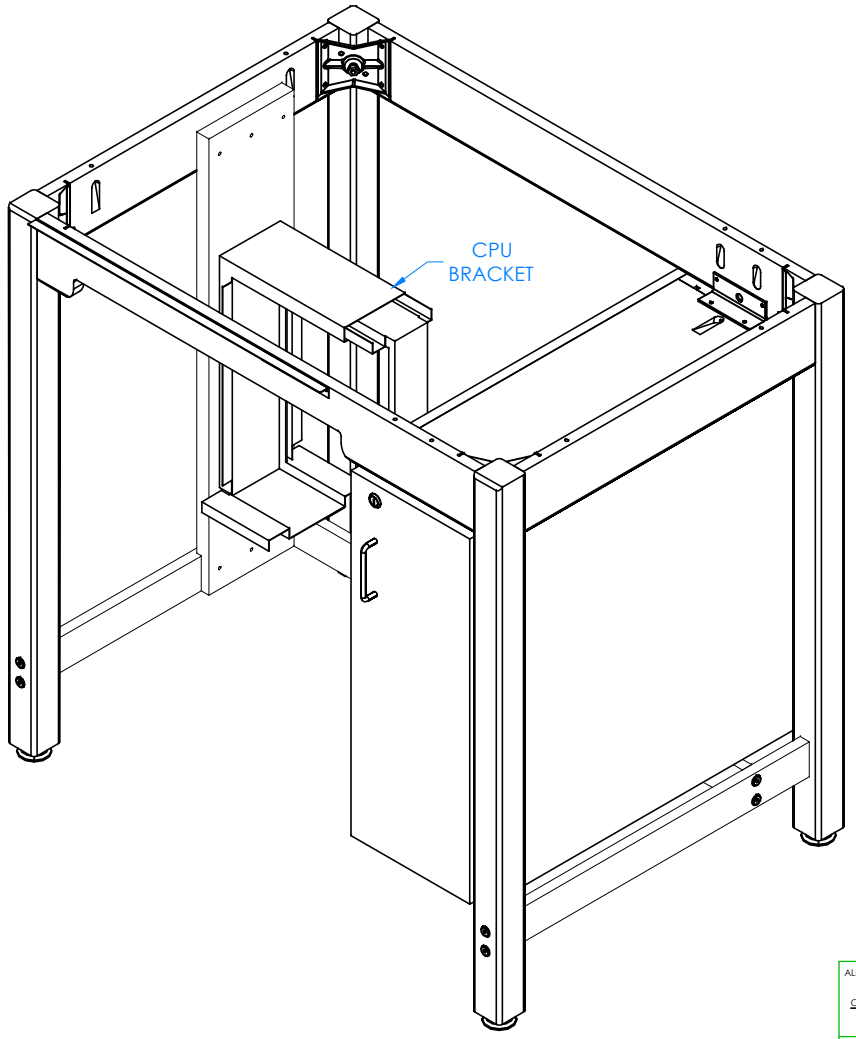
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300 South Krueger Street
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diversifiedwoodcrafts.com

TITLE:
DRAWING TABLE SYSTEM - BOARD STORAGE ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-32A, 62SA, & CDTC-72	NTS	12 OF 14	REV A

IN HOUSE ASSEMBLY TEMPLATE



TOPS, KEYBOARD TRAY, AND KEYBOARD MOUNTS REMOVED TO SHOW CLARITY

STEP 11:

- INSTALL CPU BRACKET TO CPU SUPPORT USING THE APPROPRIATE HARDWARE FOR YOUR APPLICATION.

NOTE:

1.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	1/13/15	EMK	-

REVISION LEVEL

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE

CABINET SQUARENESS = ± .0625
FRACTIONAL VALUES = ± 1/32"
- ALL VALUES ± OVERALL -

DWN BY:	EMK	DATE DWN:	1/13/15
APR BY:		DATE APR:	
APR BY:		DATE APR:	

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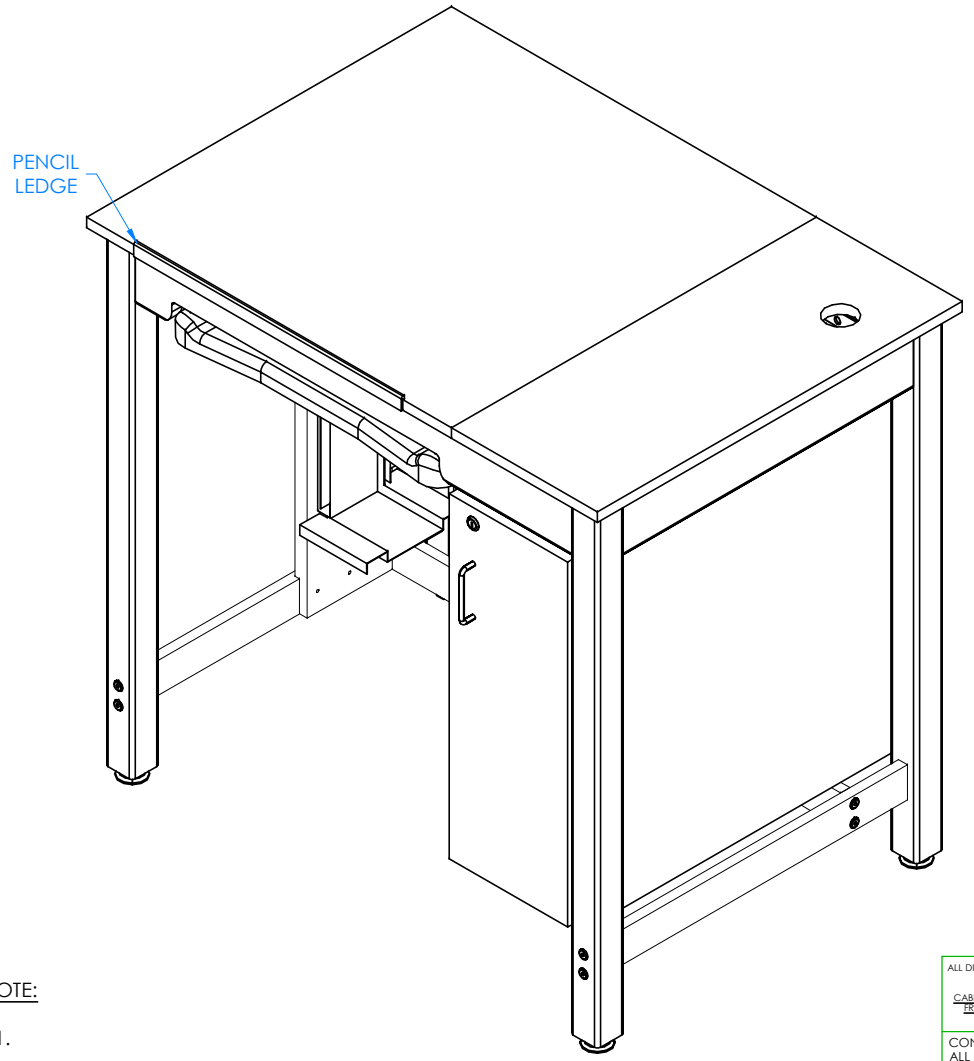
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IN HOUSE ASSEMBLY TEMPLATE



COMPLETE UNIT SHOWN

STEP 12:

- LINE UP PENCIL LEDGE ON SIDE OF ADJUSTABLE TOP IN DESIRED LOCATION.
- PRE-DRILL HOLES IN TOP TO PREVENT SPLITTING.
- SCREW PENCIL LEDGE TO TOP USING HARDWARE PROVIDED.
- SET YOUR TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.

NOTE:

1.

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